



PT SURYA PAMENANG

PAPERBOARD MANUFACTURER
KEDIRI - INDONESIA

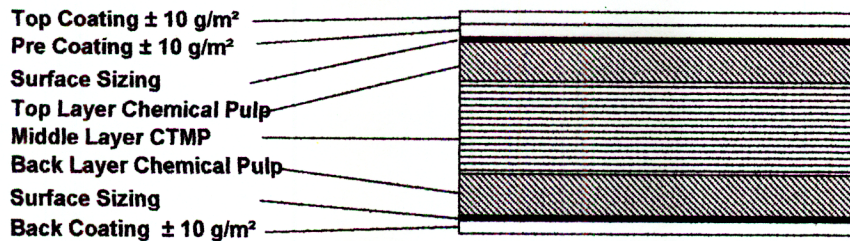


"ISO 9001:2000 CERTIFIED COMPANY"
CERT. NO. : JKT - 0402877

TECHNICAL DATA SHEET OF PRIME QUALITY

Fully Coated Folding Boxboard

Top Side Fully Coated, Reverse Side Light Coated



Substance gsm $\pm 4 \%$	Caliper micron $\pm 4 \%$	Bulk cm^3/g	Stiffness Taber $\text{mNm}, 15^\circ$ $\pm 10 \%$		Bending L & W $\text{mN}, 15^\circ$ $\pm 10 \%$	
			MD	CD	MD	CD
210	285	1,36	6,0	3,0	120	60
220	295	1,34	7,0	3,5	140	70
230	315	1,37	8,0	4,0	160	80
250	345	1,38	10,0	5,0	200	100
270	370	1,37	13,0	6,0	260	130
300	415	1,38	17,5	8,5	350	175
350	500	1,43	26,0	13,0	520	280
390	570	1,46	38,0	19,0	760	380

Brightness, ISO #2469, (%)	:Top > 80
Gloss T 75°, (%)	:Top > 50
Roughness, PPS (μm)	:Top < 1.5 (< 1.8 for 270 - 390 gsm)
Bendtsen Smoothness, (ml/min)	:Top < 40 (< 50 for 270 gsm; < 60 for 300 - 390 gsm)
Scott Bond, (J/m^2)	:> 100
Surface Strength MD, (m/s)	
- IGT standard Ink Medium Viscosity	:Top 1
Moisture, (%)	: 5 - 8

Note : This Technical Data Sheet for Reference Only

25 FEB 2010

HEAD OFFICE / MILL :
Jl. Raya Kediri - Kertosono KM 7, Kediri 64182 - Indonesia
Phone : 62 (0354) 681360 - 1
Fax : 62 (0354) 681591
E-mail : hq@suryapamenang.com
<http://www.suryapamenang.com>

REPRESENTATIVE OFFICE :
Jl. Pengenal 7 - 15 Surabaya 60174 - Indonesia
Phone : 62 (031) 5345815, 5478228
Fax : 62 (031) 5323150
E-mail : marketing@suryapamenang.com